

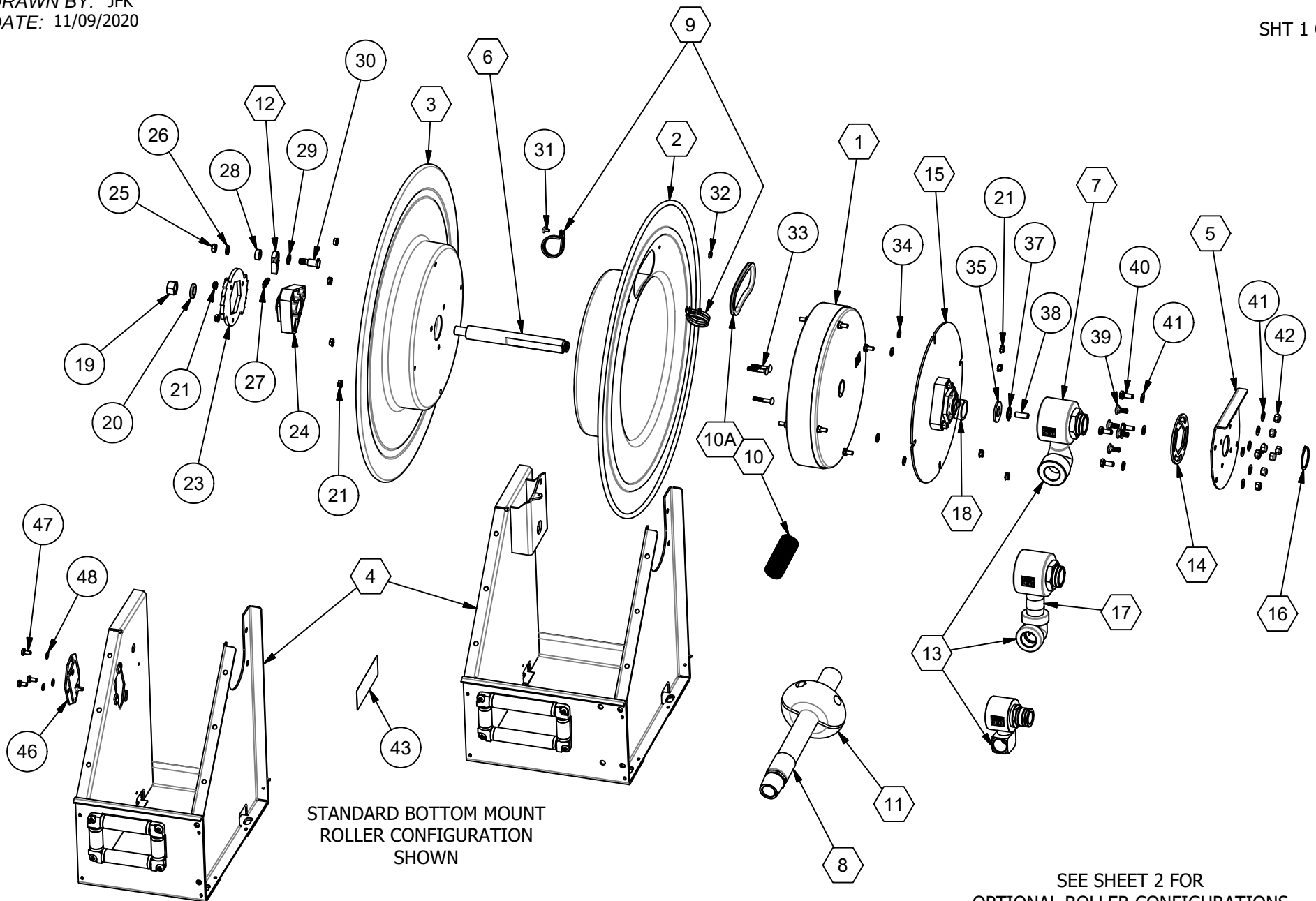
# EXP-70

REVISION: B  
ECO NO.: -  
DRAWN BY: JFK  
DATE: 11/09/2020

# COXREELS

## XTM SERIES

SHT 1 OF 2



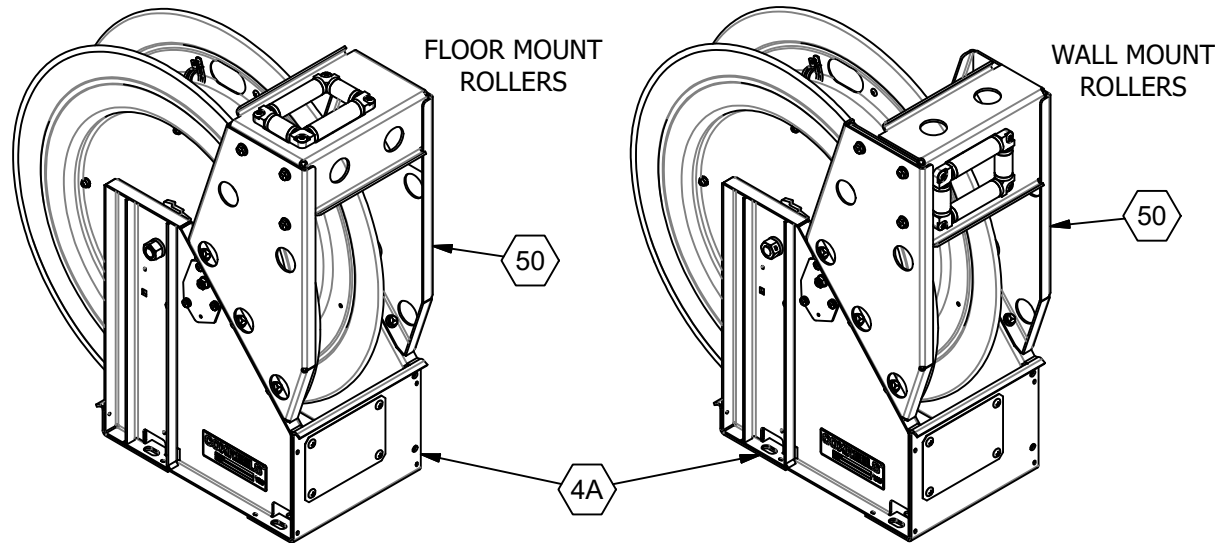
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# COXREELS

## XTM SERIES

SHT 2 OF 2

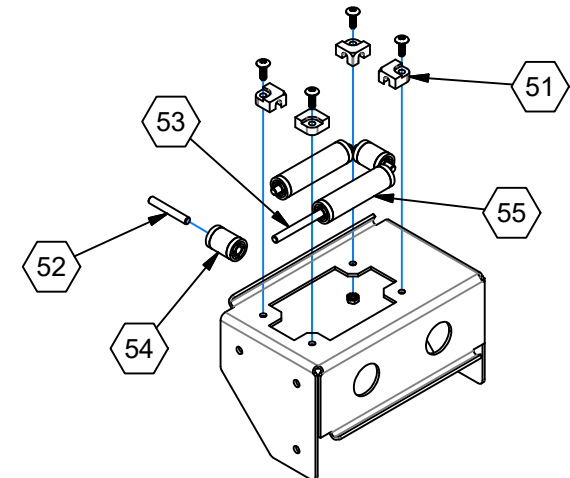
### OPTIONAL ROLLER CONFIGURATIONS



| REEL SIZE            | FRAME ASSY (ITEM 4A) | FLOOR MOUNT ROLLER ASSY (ITEM 50) | WALL MOUNT ROLLER ASSY (ITEM 50) |
|----------------------|----------------------|-----------------------------------|----------------------------------|
| NARROW FRAME 3/4"    | 9207-1-CVR           | 9348                              | 9349                             |
| NARROW FRAME 1/2"    | 9207-2-CVR           | 9350                              | 9351                             |
| WIDE FRAME 3/4" - 1" | 9207-CVR             | 9360                              | 9359                             |

### INDIVIDUAL ROLLER REPLACEMENT PARTS

NOTE: THESE REPLACEMENT PARTS ARE THE SAME FOR THE STANDARD BOTTOM MOUNT ROLLERS ON SHEET 1



1. FOR EITHER OPTIONAL ROLLER CONFIGURATION, SUBSTITUTE FRAME ASSEMBLY W/ COVER IN PLACE OF STD FRAME ASSEMBLY W/ ROLLERS.
2. FOR REELS WITH OPTIONAL WALL MOUNT CONFIGURATION, SUBSTITUTE REVERSE VERSION SPRING CAN IN PLACE OF STD SPRING CAN ASSEMBLY.
3. FOR REELS WITH OPTIONAL WALL MOUNT CONFIGURATION, SUBSTITUTE LOCKING AXLE NUT (3584-L) IN PLACE OF STD AXLE NUT (3584).
4. FOR 3/4" AND 1" REELS WITH OPTIONAL WALL MOUNT CONFIGURATION, ROTATE SWIVEL ELBOW INTO "SUBL" ORIENTATION RATHER THAN STD "SUBR" ORIENTATION.

| REEL SIZE            | ITEM 51 | ITEM 52  | ITEM 53 | ITEM 54  | ITEM 55 |
|----------------------|---------|----------|---------|----------|---------|
| NARROW FRAME 3/4"    | 8104    | 8106-1.5 | 8106-4  | 8102-1.5 | 8102-4  |
| NARROW FRAME 1/2"    | 8104    | 8106-1   | 8106-4  | 8102-1   | 8102-4  |
| WIDE FRAME 3/4" - 1" | 8104    | 8106-1.5 | 8106-5  | 8102-1.5 | 8102-5  |

EXP-70 : XTM SERIES

| COMMON PARTS TO ALL XTM-SERIES REELS |          |                                 |     |
|--------------------------------------|----------|---------------------------------|-----|
| ITEM                                 | PART     | DESCRIPTION                     | QTY |
| 19                                   | 3584     | NUT HEX 5/8-11 GR5              | 1   |
| 20                                   | 438      | WASHER LOCK 5/8"                | 1   |
| 21                                   | 125      | NUT KEPS 1/4-20                 | 11  |
| 23                                   | 1924     | LOCKING RING STL .250 THICK     | 1   |
| 24                                   | 1776-3   | BEARING HUB 1"ID                | 1   |
| 25                                   | 184      | NUT HEX JAM 3/8-16 GR5          | 1   |
| 26                                   | 437      | WASHER LOCK 3/8"                | 1   |
| 27                                   | 274-1-SS | SPRING TENSION SS302            | 1   |
| 28                                   | 6440-SS  | WASHER 0.54"ID X 0.75"OD SS304  | 1   |
| 29                                   | 6441-1   | WASHER 0.54"ID X 0.75"OD HDPE   | 1   |
| 30                                   | 1620     | BOLT SHOULDER 1/2" X 1-1/2" GR5 | 1   |
| 31                                   | 245      | SCREW 10-32 x3/8 TRUSS/PHP      | 2   |

| COMMON PARTS TO ALL XTM-SERIES REELS |          |                               |     |
|--------------------------------------|----------|-------------------------------|-----|
| ITEM                                 | PART     | DESCRIPTION                   | QTY |
| 32                                   | 130      | NUT KEPS 10-32                | 2   |
| 33                                   | 1953     | BOLT CRG 1/4-20 X 1-1/2" GR5  | 3   |
| 34                                   | 688      | WASHER FLAT 1/4" SAE          | 4   |
| 35                                   | 1755-1   | WASHER HDPE 0.76"ID X 1.56"OD | 1   |
| 37                                   | 1753     | RETAINING RING                | 1   |
| 38                                   | 10235-SS | STUD SS 3/8-16 X 1"           | 1   |
| 39                                   | 10220-75 | BOLT CRG 5/16-18 X 3/4" GR5   | 4   |
| 40                                   | 312      | BOLT HEX 5/16-18 X 3/4" GR5   | 4   |
| 41                                   | 20171    | WASHER FLAT 5/16" SAE         | 12  |
| 42                                   | 111      | NUT LOCK 5/16-18 X 0.348"W    | 8   |
| 43                                   | 10925-5  | LABEL: STANDARD PRODUCT       | 1   |

| NOTES:                                                                                                                                    |  |
|-------------------------------------------------------------------------------------------------------------------------------------------|--|
| NOTE: MODELS SUPPLIED WITH "STANDARD" HOSE UNLESS HOSE SUFFIX IS USED. USE SECOND TABLE FOR OPTIONAL HOSES AND HOSE CLAMPS.               |  |
| REEL ASSEMBLY REPORTS: R100 (LATCHOUT REMOVAL), R101 (LOCKING RING PLACEMENT), R112 (TIGHTENING AND TORQUE)                               |  |
| * ON "LESS HOSE" MODELS EXCLUDE ITEMS #8, #10, AND #11. ONLY CERTAIN VERSIONS ARE AVAILABLE LESS HOSE AND ARE MARKED WITH AN ASTERISK (*) |  |

| ITEM NUMBER  | 1        | 2            | 3      | 4      | 5            | 6    | 7       | * 8        | 9         | * 10  | 10A     | * 11      | 12          | 13      | 14              | 15              | 16        | 17     | 18     | 46          |  | 48          |
|--------------|----------|--------------|--------|--------|--------------|------|---------|------------|-----------|-------|---------|-----------|-------------|---------|-----------------|-----------------|-----------|--------|--------|-------------|--|-------------|
| MODEL        | SPRING   | DRUM W/ SLOT | DRUM   | BASE   | SWIVEL PLATE | AXLE | SWIVEL  | HOSE (STD) | CLAMP (2) | GUARD | TRIM    | BALL STOP | LOCKING CAM | ELBOW   | SWIVEL RETAINER | SUPPORT BEARING | RET. RING | NIPPLE | SPACER | MOUNT (CAM) |  | LOCK WASHER |
| XTM-LP-650   | 8734HT   | 7238-1       | 7239   | 9207   | 9206         | 8733 | 7231-1  | 5096-50    | 397       | -     | 7460-13 | 20214     | 640-1-SS    | 15338-G | 8972            | 8724            | 7241      | 7240   | -      | -           |  | -           |
| XTMF-LP-650* | 8734HT   | 7238-1       | 7239   | 9207   | 9206         | 8733 | 7231F** | 5092-50    | 397       | -     | 7460-13 | 20214     | 640-1-BR    | 15338-G | 8972            | 8724            | 7241      | 7240   | -      | -           |  | -           |
| XTM-MP-650*  | 8734HT   | 7238-1       | 7239   | 9207   | 9206         | 8733 | 7231-1  | 5093-50    | 397       | -     | 7460-13 | 20214     | 640-1-SS    | 15348   | 8972            | 8724            | 7241      | -      | -      | -           |  | -           |
| XTM-LP-550   | 654HT-1  | 1705-6       | 1704-2 | 9207-1 | 9206-1       | 9258 | 426     | 5155-50    | 384       | -     | 7460-8  | 430       | 640-1-SS    | 385     | 8972-1          | 8724-1          | 516       | -      | -      | 9325-SS     |  | 114         |
| XTMF-LP-550* | 654HT-1  | 1705-6       | 1704-2 | 9207-1 | 9206-1       | 9258 | 426F**  | 5097-50    | 384       | -     | 7460-8  | 430       | 640-1-BR    | 385     | 8972-1          | 8724-1          | 516       | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-550*  | 654HT-1  | 1705-6       | 1704-2 | 9207-1 | 9206-1       | 9258 | 426     | 5290-50    | 387       | -     | 7460-8  | 430       | 640-1-SS    | 385     | 8972-1          | 8724-1          | 516       | -      | -      | 9325-SS     |  | 114         |
| XTM-LP-575   | 8734HT-1 | 7238-1       | 7239   | 9207   | 9206-1       | 9259 | 426     | 5155-75    | 384       | -     | 7460-8  | 430       | 640-1-SS    | 385     | 8972-1          | 8724            | 516       | -      | 7511   | -           |  | -           |
| XTMF-LP-575* | 8734HT-1 | 7238-1       | 7239   | 9207   | 9206-1       | 9259 | 426F**  | 5097-75    | 384       | -     | 7460-8  | 430       | 640-1-BR    | 385     | 8972-1          | 8724            | 516       | -      | 7511   | -           |  | -           |
| XTM-MP-575*  | 8734HT-1 | 7238-1       | 7239   | 9207   | 9206-1       | 9259 | 426     | 5290-75    | 387       | -     | 7460-8  | 430       | 640-1-SS    | 385     | 8972-1          | 8724            | 516       | -      | 7511   | -           |  | -           |
| XTM-LP-450   | 693HT-2  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 434     | 5154-50    | 382       | 398-1 | -       | 131-4     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-LP-475   | 693HT-2  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 434     | 5154-75    | 382       | 398-1 | -       | 131-4     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-LP-4100  | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 434     | 5154-100   | 382       | 398-1 | -       | 131-4     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-450   | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 434     | 5256-50    | 383       | 398-1 | -       | 131-4     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-475   | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 434     | 5256-75    | 383       | 398-1 | -       | 131-4     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-4100* | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 434     | 5256-100   | 383       | 398-1 | -       | 131-4     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-LP-350   | 693HT-2  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 433     | 5153-50    | 381       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-LP-375   | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 433     | 5153-75    | 381       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-LP-3100  | 657HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 433     | 5153-100   | 381       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-350   | 693HT-2  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 433     | 5224-50    | 381       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-375   | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 433     | 5224-75    | 381       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-MP-3100* | 657HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 433     | 5224-100   | 381       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-HP-350   | 693HT-2  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 521     | 5336-50    | 613       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |
| XTM-HP-375*  | 658HT-1  | 1705-5       | 1704-2 | 9207-2 | 9206-2       | 9258 | 521     | 5336-75    | 613       | 237-1 | -       | 131-3     | 640-1-SS    | -       | 8972-2          | 8724-1          | 1754      | -      | -      | 9325-SS     |  | 114         |

| ITEM NUMBER | (-OG)      |           | (-RH)      |           | (-BH)      |           | (-DF)      |           | (-SC)      |           | (-GS)      |           |
|-------------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|
|             | * 8        | 9         | * 8        | 9         | * 8        | 9         | * 8        | 9         | * 8        | 9         | * 8        | 9         |
| MODEL       | HOSE (-OG) | CLAMP (2) | HOSE (-RH) | CLAMP (2) | HOSE (-BH) | CLAMP (2) | HOSE (-DF) | CLAMP (2) | HOSE (-SC) | CLAMP (2) | HOSE (-GS) | CLAMP (2) |
| XTM-LP-650  | -          | -         | 5096-1-50  | 397       | 5096-2-50  | 397       | -          | -         | 5105-50    | -         | -          | -         |
| XTMF-LP-650 | -          | -         | -          | -         | -          | -         | -          | -         | -          | -         | 5092-1-50  | 397       |
| XTM-LP-550  | 5163-50    | 384       | 5091-50    | 384       | 5091-1-50  | 384       | 5097-2-50  | 384       | -          | -         | -          | -         |
| XTMF-LP-550 | -          | -         | -          | -         | -          | -         | -          | -         | -          | -         | 5097-1-50  | 384       |
| XTM-LP-575  | 5163-75    | 384       | 5091-75    | 384       | 5091-1-75  | 384       | 5097-2-75  | 384       | -          | -         | -          | -         |
| XTMF-LP-575 | -          | -         | -          | -         | -          | -         | -          | -         | -          | -         | 5097-1-75  | 384       |
| XTM-LP-450  | 5131-50    | 382       | 5066-50    | 382       | 5066-1-50  | 382       | -          | -         | -          | -         | -          | -         |
| XTM-LP-475  | 5131-75    | 382       | 5066-75    | 382       | 5066-1-75  | 382       | -          | -         | -          | -         | -          | -         |
| XTM-LP-4100 | 5131-100   | 382       | 5066-100   | 382       | 5066-1-100 | 382       | -          | -         | -          | -         | -          | -         |
| XTM-LP-350  | 5101-50    | 381       | 5045-50    | 381       | 5045-1-50  | 381       | -          | -         | -          | -         | -          | -         |
| XTM-LP-375  | 5101-75    | 381       | 5045-75    | 381       | 5045-1-75  | 381       | -          | -         | -          | -         | -          | -         |
| XTM-LP-3100 | 5101-100   | 381       | 5045-100   | 381       | 5045-1-100 | 381       | -          | -         | -          | -         | -          | -         |

\*\* ALL XTMF FUEL REELS WILL HAVE EITHER THE 7231F OR 426F FUEL SWIVEL.

GROUNDING PATH CONTINUITY THRU SWIVEL ASSEMBLY TO BE VERIFIED ON ALL FUEL SWIVELS.  
GROUNDING PATH CONTINUITY ON FUEL REELS WITH "-GS" GASOLINE HOSE TO BE VERIFIED FROM FITTING ON FAR END OF HOSE THRU SWIVEL ASSY.

REFER TO COXREELS FUEL SWIVEL VISUAL AID INSTRUCTION.